

Work Order ID: 55152

January 7, 2010 12:38:05 PM



Page 1

Item ID: D3755-041

Accept



Setup

Start



Revision ID:

Item Name: Seat Cushion

Stop



Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

Reference:

PRELIMINARY ISSUE

Approvals: Process Plan: CL

Date: 10/01/07 Tooling: _____ Date: _____

Run

Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D3755	Rev B New Rev. C	<u>1005.06</u>							

100 _____ 0.00

PURCHASING CL 10/01/07 ②

Purchasing

Memo 1123 0.00

Purchasing

Issue P/O: 1058 P/O was cancel
Manufacture D3753-1 as per Dwg D3753 CL10/01/07
Material: Airflex fire-resistant aircraft cushioning, grade 30-40
layers to be laminated with silaprene DC12906 spray grade HPL contact adhesive
Possible Supplier: Chestnut Ridgefoam
Material release note is required

110 _____ 0.00 CL 10/01/07 ②

Packaging

Memo _____ 0.00

Packaging

Ensure Material Release Note is attached

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55152



Page 2

January 7, 2010 12:38:05 PM

Item ID: D3755-041

Accept



Setup

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Revision ID:

Item Name: Seat Cushion

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Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC6- Inspect dimensions to drawing

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
QtyReject
NumberInsp.
Stamp

n/a

See next page

1005-06

130



PURCHASING

0.00

Purchasing

Purchasing

Memo

0.00

Issue PO: 11058 P/b was cancel ed 10/05/14

Upholster as per Dwg D3755

Supplier: Leefebre uphol

Ship: -Qty 1 D3753-1 seat cushion

-Qty 2 D3800-1-200-060 Loop strip

-Qty 1 D3800-1-100-300, Loop strip B44360 x 4 ✓

-Qty 1 D3800-3-100-300, Loop strip B52694 x 2

-Qty 1 D3800-3-100-300, Loop strip B50541 x 2

Material release note is required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55152

January 7, 2010 12:38:05 PM



Page 3

Item ID: D3755-041

Accept



Setup

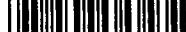
Start



Revision ID:

Item Name: Seat Cushion

Stop



Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

QC

Quality Control

Operation
Description

QC6- Inspect dimensions to drawing

Set Up/
Run Hours

0.00 - inspected to Rev C Dim

Draw
Number

B88162

Draw
Rev.

8

Plan
Code

W/C

Accept
Qty

0

Reject
Qty

0

Reject
Number

0

Insp.
Stamp**QC APPROVAL**

150



Packaging

Identify as per dwg & Stock Location 25/11

0.00

Packaging

Memo

0.00

16-03-3 SL (24)

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/06 (24)

W/WW/Sob

POSITIVE RECALL
 EFFECTIVE 10.06.06 AUTH W
 RELEASED / DATE 1005-06
 per ECN

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

January 7, 2010 12:38:04 PM

Work Order ID: 55152



Parent Item: D3755-041



Parent Item Name: Seat Cushion

Start Date: 1/07/10

Required Date: 1/29/10

Comments: IPP: A 08.11.17 New issue EC verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3800-1-200		Manufactured	No			130	f	9.0000	1.1053			

Hook and Loop Strip (2" Soft)

1- Cut to lenght as per dwg

D3800-3-100



Hook and Loop Strip (1" Hard)

Warehouse

Location

Main Warehouse

ST

43559

Loc Qty

9

9

Loc Code

24-1-1053

128.5880 5.5263

Warehouse

Location

Main Warehouse

ST

43560

Loc Qty

89.244

44831

0.13

50912

40.11

52695

8.33

Main Warehouse

ST134

40.674

50541

39.344

39.344

1- Cut to lenght as per dwg

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Page 2

January 7, 2010 12:38:04 PM

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Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3800-1-100		Manufactured	No			130	f	49.1370	5.5263			

Hook and Loop Strip (1" Soft)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

49.137

43558

0.13

52694

49.007

1-Cut to length as per dwg

D3753-1P



Seat Foam

D3755-041P



Seat Cushion

Purchased *No* *All done & verified now* 130 Each 0.0000 2.0000

Purchased No 140 Each 0.0000 2.0000

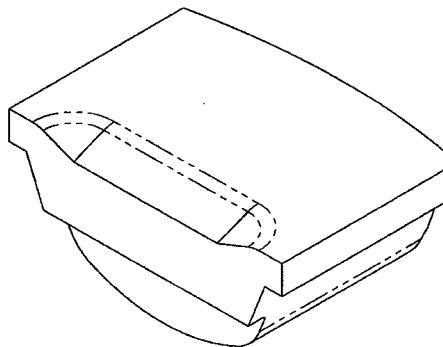
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM
4		2	D3800-1-200-060	LOOP STRIP
5		1	D3800-1-100-300	LOOP STRIP (CUT/FIT AS REQ'D)
6		1	D3800-3-100-300	HOOK STRIP (CUT/FIT AS REQ'D)
7		A/R	SY-111	SURREY SILVER SUNSET UPHOLSTERY, MORBERN INC. P/N SY-111
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR



D3755-041 CUSHION

PRELIMINARY ISSUE

55159

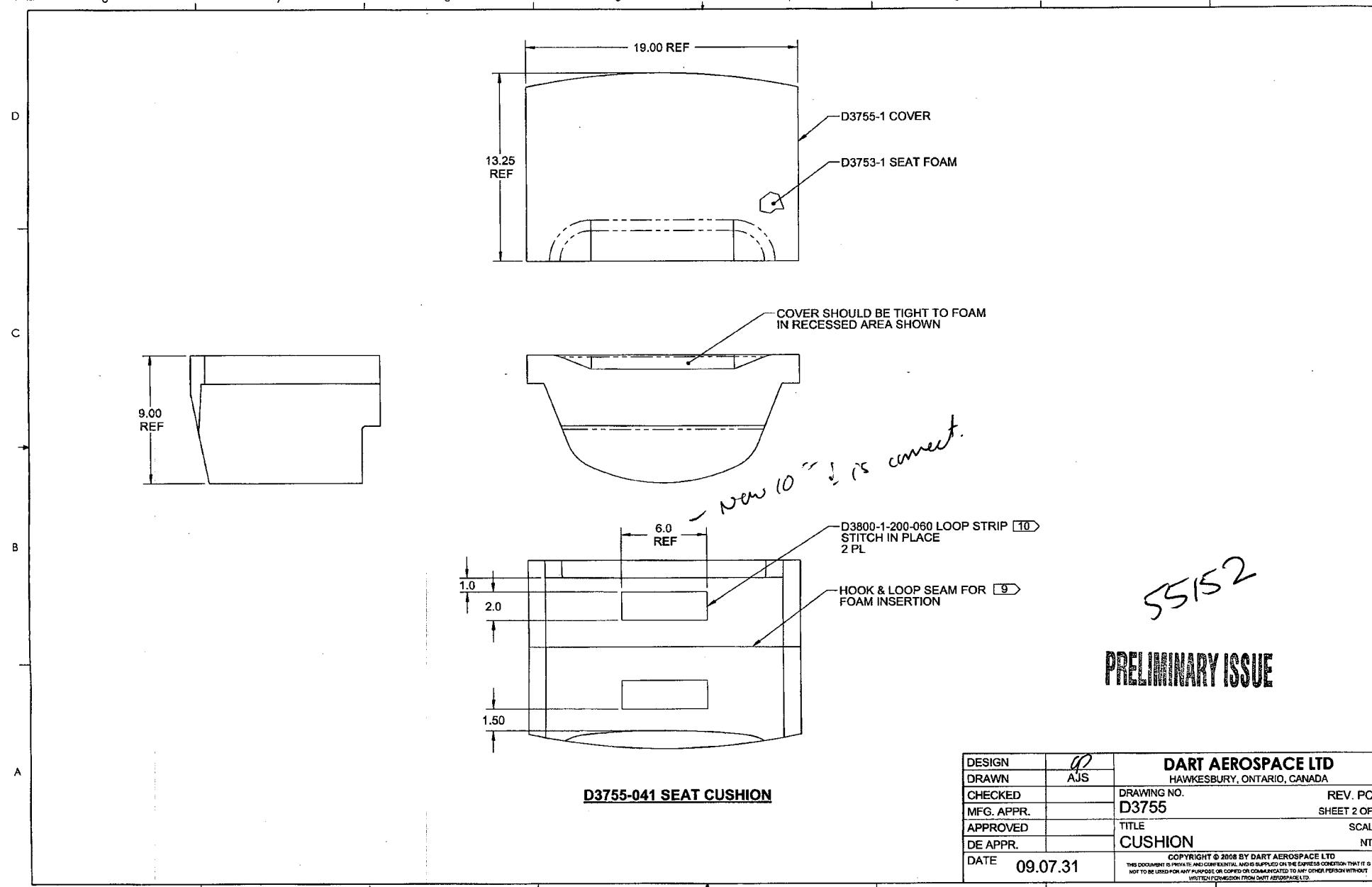
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
- 7) WEIGHT: 3.3 lbs APPROX
- 8) SEW D3755-1 COVER TO FIT D3753-1 FOAM
- 9) STITCH D3800-1-100-300 LOOP AND D3800-3-100-300 HOOK STRIPS ALONG EDGE OF SEAM TO CLOSE COVER.
INSTALL THE HOOK STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE LOOP STRIP ON FABRIC NEXT TO FOAM
- 10) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419

PC1	GENERAL UPDATE OF VIEWS DUE TO D3753 BEING RESHAPED, SEE PREVIOUS REV AND PAR 09-030 FOR FURTHER DETAILS.		AJS	09.01.31
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2), D3800-1-100-300 WAS D3800-1-100-800 (B8-1), D3800-3- 100-300 WAS D3800-3-100-800 (B8-1), ORIENTATION OF D3800-1-200-060 CHANGED (B3-2), ADD ITEM NUMBERS TO PART LIST (B8-1)		CP	08.10.21
A	NEW ISSUE		CP	08.09.09
REV.	DESCRIPTION		BY	DATE
DESIGN	<i>9</i>		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		DRAWING NO.	REV. PC1
CHECKED			D3755	SHEET 1 OF 2
MFG. APPR.			TITLE	SCALE
APPROVED			CUSHION	NTS
DE APPR.			DATE	09.07.31

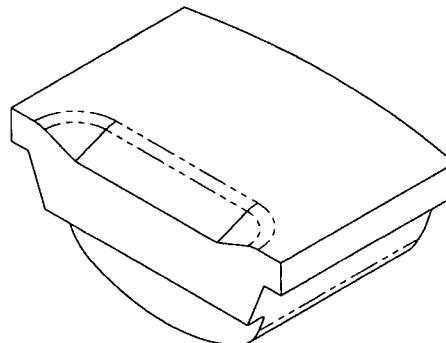
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM
4		2	LOOP STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-100
5	A/R		LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-400
6		A/R	HOOK STRIP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-400
7		A/R	FABRIC	JACKSON GREYMIX
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
10		A/R	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5



D3755-041 CUSHION

55152

RELEASED
2010-03-23
JMP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
- 7) WEIGHT: 3.3 lbs APPROX
- 8) SEW D3755-1 COVER TO FIT D3753-1 FOAM
- 9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER
- 10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D. BOND LOOP STRIP (1") TO FOAM.
- 11) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419
- 13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

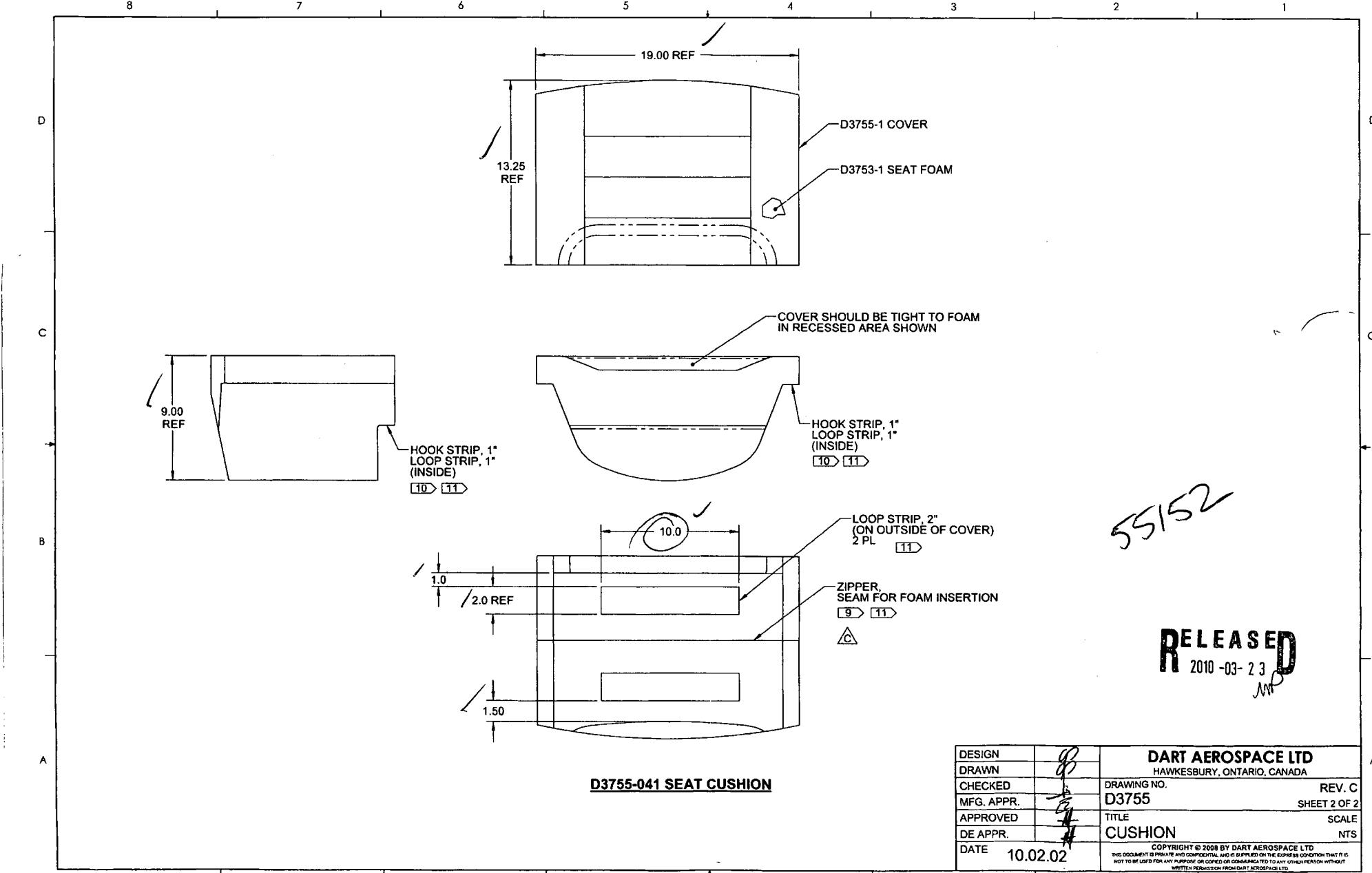
C	UPDATE TO VIEWS/NOTES DUE TO D3753 BEING RESHAPED & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1), ADD ZIPPER (D5-1, B4-2). REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2). D3800-1-100-300 WAS D3800-1-100-800 (D8-1). D3800-3- 100-300 WAS D3800-3-100-800 (D8-1). ORIENTATION OF D3800-1-200-060 CHANGED (B3-2). ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3755	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CUSHION	NTS
DATE	10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B				Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

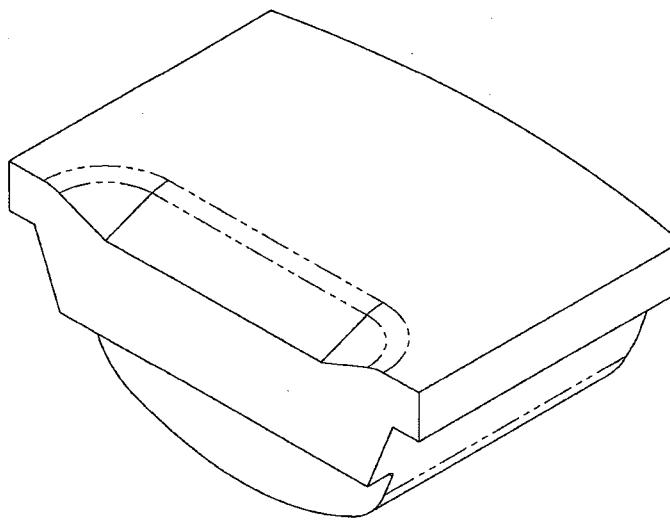


W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B				Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries



D3753-1 SEAT FOAM

CD10/01/07
W10.55152

PRELIMINARY ISSUE

NOTES:

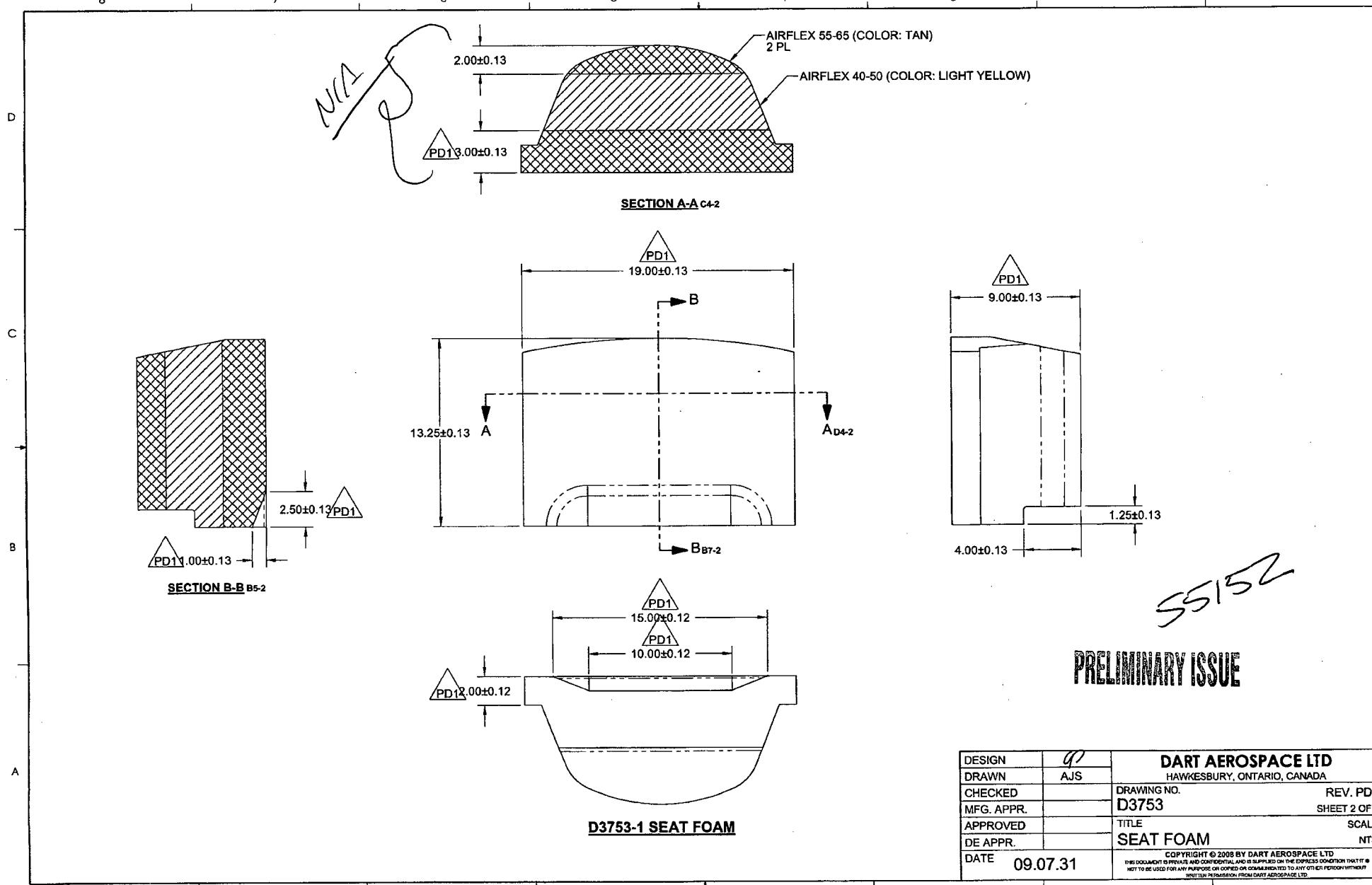
- 1) MATERIAL: AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 40-50 (COLOR: LIGHT YELLOW) LAMINATED TO GRADE 55-65 (COLOR: TAN) WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 503330-99
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3753-1" USING PERMANENT MARKER
- 7) WEIGHT: 3.3 lbs APPROX
- 8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9027



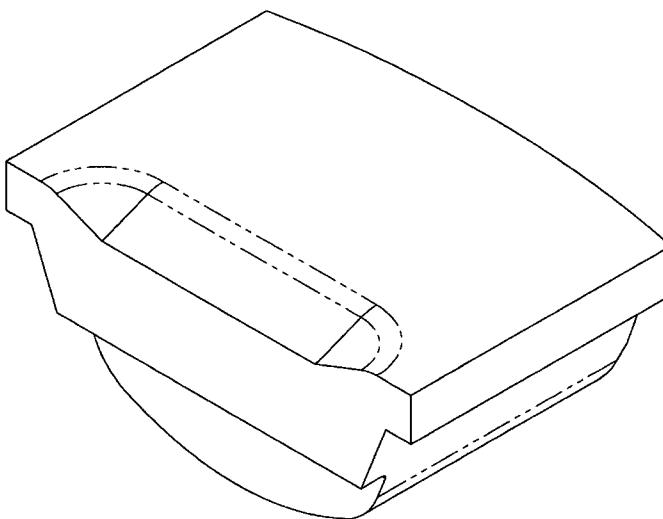
PD1	RE-SHAPED TO IMPROVE COMFORT PER PAR 09-030. SEE PREVIOUS REV FOR DETAILS.	AJS	09.07.31
C	CHG SHAPE TO MATCH CHESTNUT SAMPLE: 5.69 WAS 5.85 (B8-2), 4.00 WAS 4.25 (B3-2), 1.25 WAS 1.00 (B3-2)	CP	08.10.08
B	FOAM SHORTER TO AVOID CYCLIC, 12.25 WAS 19.75 (C7-2), 5.85 WAS 6.88 (B8-2), FRONT PROFILE CHANGED (B3-2)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>RP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO.	REV. PD1
CHECKED		D3753	SHEET 1 OF 2
MFG. APPR.		TITLE	
APPROVED		SCALE	
DE APPR.		NTS	
DATE	09.07.31	SEAT FOAM	

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8 7 6 5 4 3 2



8 7 6 5 4 3 2 1



D3753-1 SEAT FOAM

55152

RELEASED
2010-03-23
up

NOTES:

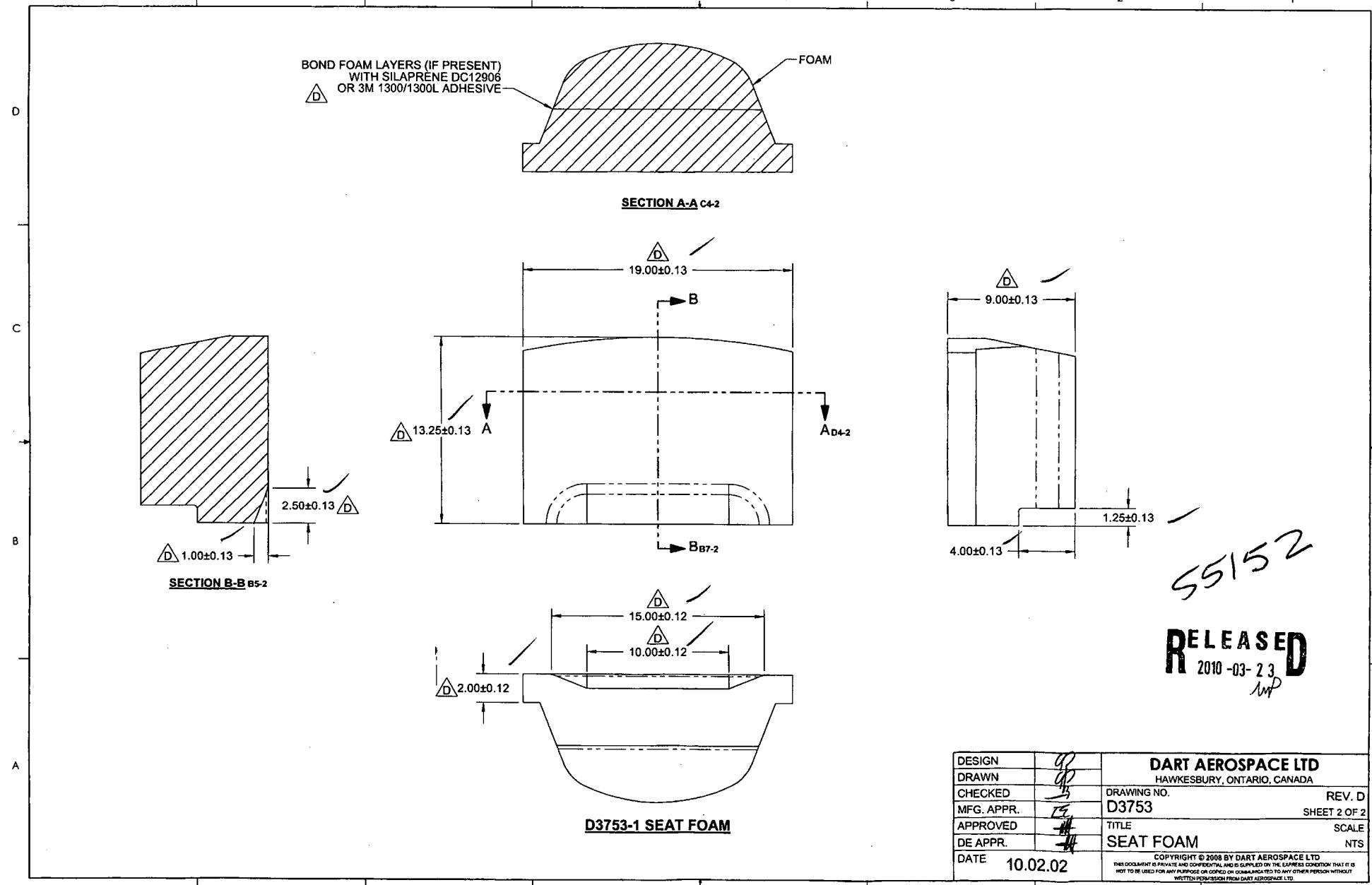
1) MATERIAL:
 FOAM = FOAMEX H270-40S1 FOAM
 OR
 AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 40-50 (COLOR: LIGHT YELLOW)
 SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 503330-99
 ADHESIVE = BOND FOAM LAYERS (IF REQUIRED) WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
 OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: NONE
 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3753-1" USING PERMANENT MARKER
 7) WEIGHT: 3.3 lbs APPROX
 8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9027

D	RE-SHAPED TO IMPROVE COMFORT PER PAR 09-030. ADD FOAMEX & 3M 1300 MATL (ZN A8-1)	CP	10.02.02
C	CHG SHAPE TO MATCH CHESTNUT SAMPLE: 5.69 WAS 5.85 (B8-2), 4.00 WAS 4.25 (B3-2), 1.25 WAS 1.00 (B3-2)	CP	08.10.08
B	FOAM SHORTER TO AVOID CYCLIC, 12.25 WAS 16.75 (C7-2), 5.85 WAS 6.88 (B8-2), FRONT PROFILE CHANGED (B3-2)	CP	08.09.08
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION		
DESIGN	<i>BB</i>	DART AEROSPACE LTD	
DRAWN	<i>BB</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BB</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>BB</i>	D3753	SHEET 1 OF 2
APPROVED	<i>BB</i>	TITLE	SCALE
DE APPR.	<i>BB</i>	SEAT FOAM	NTS
DATE	10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR SHOWN OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1

A

8 7 6 5 4 3 2 1





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11232

Purchase Order Date 1/26/10
PO Print Date 5/06/10

Page Number 1 of 1

Order From : VC-AER003
AEROTEX INTERIORS INC.
#24-2333 18TH AVENUE N. E.
CALGARY, AB T2E 8T6
CA

Contact Name	Buyer	Linda Lacelle
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency*	CAD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1		D3755-041	1/29/10 No	1.00		\$425.0000	\$425.00
2		D3756-041	1/26/10 No	1.00		\$425.0000	\$425.00
5	D3756-041P	Cushion	1/18/10 Yes	2.00		\$425.0000	\$850.00
5	D3756-041P	Cushion	1/26/10 Yes	2.00		\$425.0000	\$850.00
6	D3755-041P	Seat Cushion	1/26/10 Yes	2.00		\$425.0000	\$850.00
6	D3755-041P	Seat Cushion	1/26/10 Yes	2.00		\$425.0000	\$850.00

PO Total: \$4,250.00

ENCLOSURE ONLY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 8

Change Date: 5/06/10

AEROTEX

#24, 2333 - 18 Ave NE
 Calgary, AB T2E 8T6
 Phone: (403) 295-8770
 Fax: (403) 313 0793

Ship To

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, Ontario K6A 1K7
 Canada

Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FedEx	15179324-0

Description	ALT. Part Number	Part Number	Qty
BACK CUSHION		D3756-041	
SEAT CUSHION		D3755-041	
BACK CUSHION (NO LOGO)		D3756-041	
SEAT CUSHION (NO LOGO)		D3755-041	
GST On Sales			

Thank you for doing business with Aerotex Interiors!

Packing Slip

Date Packing Slip#

05/02/2010 6178

Invoice To

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, Ontario K6A 1K7
 Canada

Ship Date	P.O. No.
05/02/2010	PO11232

GST/HST No. 139110308

www.aerotexinteriors.com



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295-8770 - Fax: (403) 313-0793 -

CERTIFICATION OF CONFORMANCE

Customer Purchase Order:

PO11232

Our Work Order:

6180

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

MATERIAL - GREY MIX

FOAM - H270-40S1

FOAM - H250-35S1 *for the back portion*

VELCRO - 2" LOOP SJ3418FR BEIGE

VELCRO - 1" HOOK APLIX 800 BEIGE

VELCRO - 1" LOOP APLIX 800 BEIGE

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRIM WITH FAR 27.853(a), 29.853(a) and DWG. D3756/D3755

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE



July 28, 2004

Introducing ... *Pilot*

Durable contract fabric for upholstery, automotive and hospitality applications. Pilot is available in 30 colours.

250,000 double rubs** (ASTM D-4157)

Specifications**

Flame Resistance:

California Technical Bulletin 117, Section E

CS-191-53, Class 1

BIFMA X5.7-1991

NFPA 260-1989, Class 1

UFAC Class 1

B.S. 5852 Part 1: 1979 Ignition Source 0, Smoldering Cigarette

FMVSS 302 Class

Lightfastness:

400 hours, Class 4

Colorfastness:

Wet - Class 5

Dry - Class 4.5

AATCC-8

Seam Slippage:

Warp - 50 lbs.

Fill - 54 lbs.

ASTM - 4034

Suggested applications for Pilot:

Upholstery

Automotive

Concert Halls

Movie Theatres

Auditoriums

Church Pews

Arenas

Offices

Hospitality

Cuts

½ Pieces

Full Pieces

Sample: U 0190 Pilot

**The information in these specifications refers to typical performance in the test indicated under laboratory conditions. The information is accurate to the best of our knowledge at the time of printing but is not intended to relieve the user from its responsibility to comply with all procedures applicable to the safe use of this product.